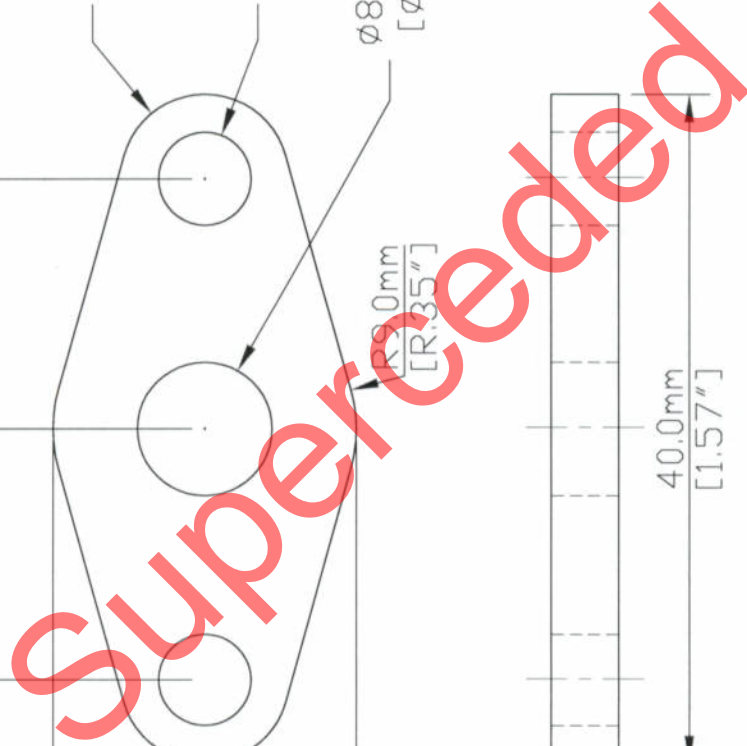


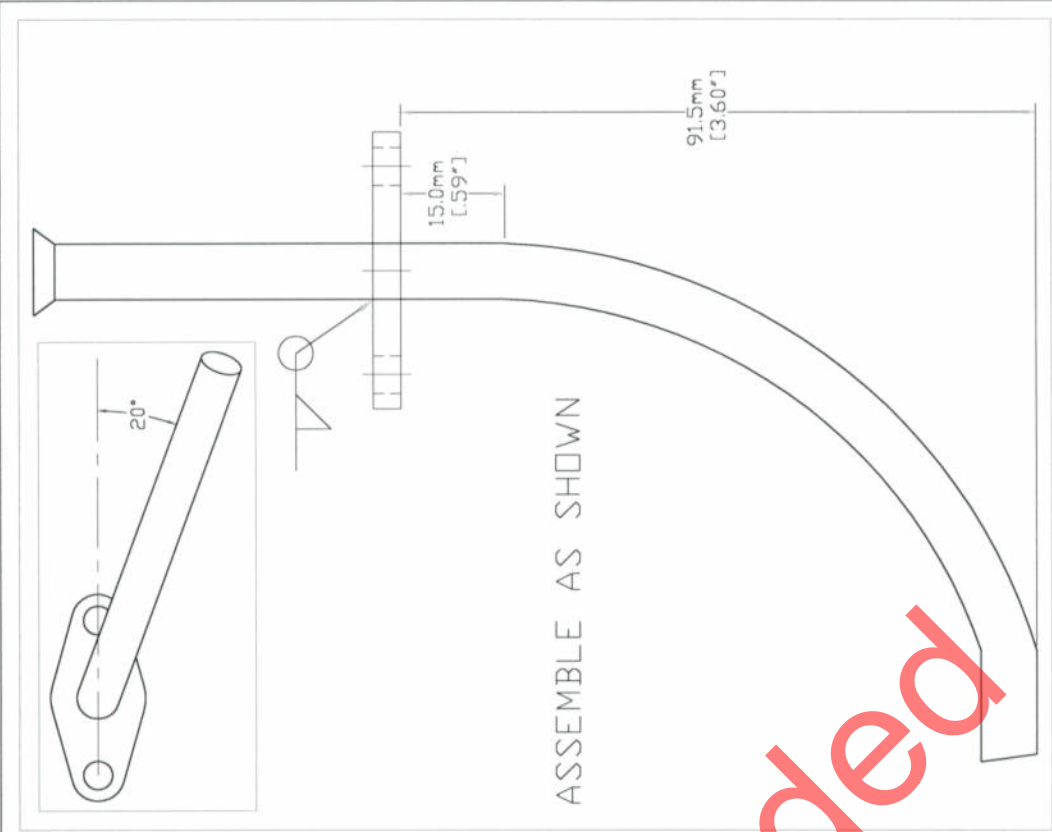
REV	DESCRIPTION	DATE	APPROVED

FILE COPY



PART #	QTY	DESCRIPTION	DRAWN BY: COLE		TITLE	DWG NO.	REV
			APPROVED				
8819571002	1	FLANGE - 4mm 304 x 18mm [3/4"] x 40mm [1 5/8"]	HEAT	NONE	BORE SCOPE GUIDE	8819571000	
			TREAT	NONE			
			FINISH	NONE			
			SPEC				
USED ON MODEL			TOLERANCES ON:				
			DECIMALS				
			FRACTIONS ± 1/32				
			XXX ± .010				
			XX ± .03				
			X ± .1				
			UNLESS OTHERWISE SPECIFIED				
			1. BREAK ALL SHARP EDGES				
			.015 x .45" PR .015 R				
			2. DIMENSIONAL LIMITS APPLY AFTER PLATING				
			SCALE		NTS	DATE	SHEET
						3-24-03	1 of 2

REVISIONS		
REV	DESCRIPTION	DATE



DRAWN BY: COLE		RB RED BARN MACHINE	
APPROVED		TITLE	
HEAT TREAT		BORE SCOPE GUIDE	
FINISH SPEC		DWG NO.	
TOLERANCES ON DECIMALS		8819571000	
XXX ± .010		SCALE	
XX ± .03		NTS	
X ± .1		DATE	
FRACTIONS ± 1/32		3-24-03	
ANGLES ± 5°		SHEET	
UNLESS OTHERWISE SPECIFIED		2 of 2	
1. BREAK ALL SHARP EDGES		REV	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING			

FLARE

67.5mm
[2.66"]

144.0mm
[5.67"]

8819571001

R75.0mm
[R2.95"]

74.0mm
[2.91"]

15.0mm
[.59"]

98°

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USED ON MODEL
ARIEL

PART #	QTY	DESCRIPTION
8819571001	1	TUBE - 304 - 8mm OD x .5mm WALL x 185mm
8819571002	1	FLANGE